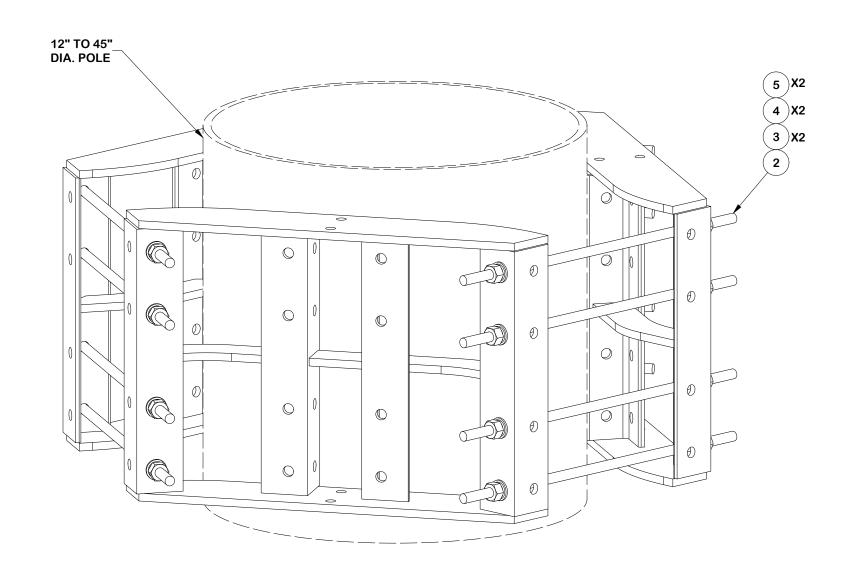
	PARTS LIST							
ITEM	EM QTY PART NO. PART DESCRIPTION LENGTH					NET WT.		
1	3	X-RM3HD	WELDMENT FOR 3-SIDED HEAVY DUTY RING MOUNT		84.42	253.25		
2	12	G58R-48	5/8" X 48" THREADED ROD (HDG.)		4.43	53.19		
2	12	G58R-24	5/8" X 24" THREADED ROD (HDG.)		2.22	26.60		
3	24	A58FW	5/8" HDG A325 FLATWASHER		0.03	0.82		
4	24	G58LW	5/8" HDG LOCKWASHER		0.03	0.63		
5	24	A58NUT	5/8" HDG A325 HEX NUT		0.13	3.12		
					TOTAL WT #	337 60		



TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES $(\pm 0.030")$ DRILLED AND GAS CUT HOLES $(\pm 0.030")$ - NO CONING OF HOLES LASER CUT EDGES AND HOLES $(\pm 0.010")$ - NO CONING OF HOLES DESIGN APERICAN APPRICACE. BENDS ARE ± 1/2 DEGREE

ALL OTHER MACHINING (± 0.030") ALL OTHER ASSEMBLY (± 0.060")

CEK 10/20/2023

DATE

CPD BY

ADDED INSTALLATION INFO

DESCRIPTION OF REVISIONS

REVISION HISTORY

REV

PROPRIETARY NOTE:
THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

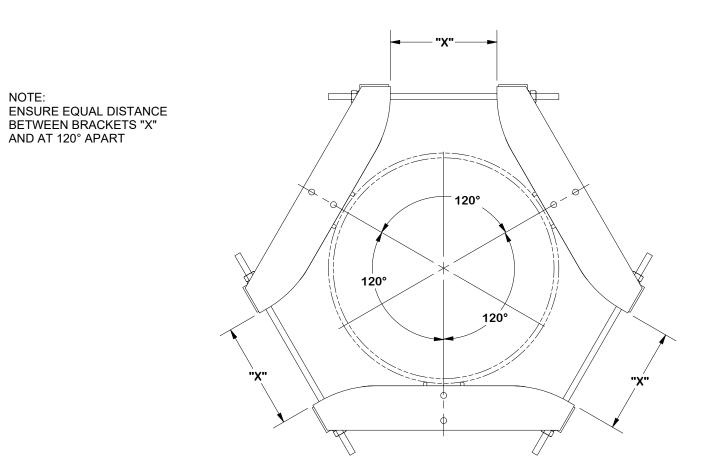
HEAVY DUTY TRI-BRACKET RING MOUNT 12" T0 45" DIAMETER POLE

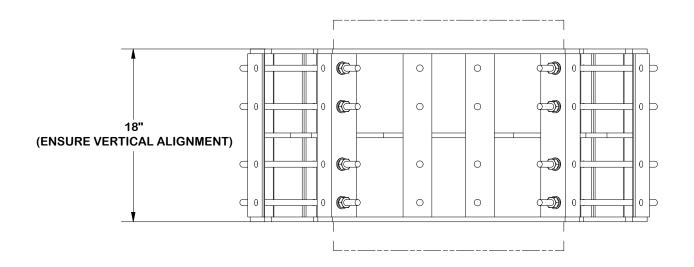


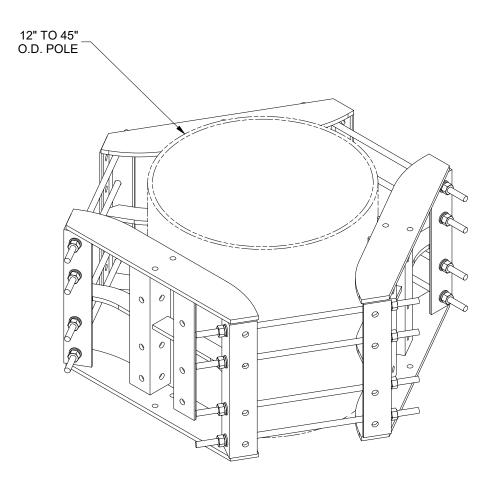
Engineering Support Team: 1-888-753-7446

Atlanta, GA Los Angeles, CA Plymouth, IN Salem, OR Dallas, TX

CPD NO.		Ο.	DRAWN BY	ENG. APPROVAL	PART NO.	_
			CEK 6/5/2017		RM3-HD	- ОРА
	CLASS	SUB	DRAWING USAGE	CHECKED BY	DWG. NO.	무 없
	81	02	CUSTOMER	BMC 6/27/2017	RM3-HD	ω







TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES $(\pm\,0.030")$ DRILLED AND GAS CUT HOLES $(\pm\,0.030")$ - NO CONING OF HOLES LASER CUT EDGES AND HOLES $(\pm\,0.010")$ - NO CONING OF HOLES BENDS ARE $\pm\,1/2$ DEGREE ALL OTHER MACHINING $(\pm\,0.030")$

ALL OTHER MACHINING (± 0.030") ALL OTHER ASSEMBLY (± 0.060")

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DESCRIPTION

HEAVY DUTY TRI-BRACKET RING MOUNT 12" T0 45" DIAMETER POLE



Engineering Support Team: 1-888-753-7446

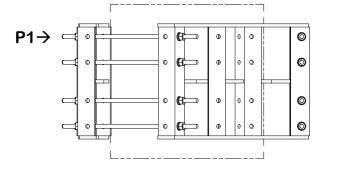
Locations:
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Atlanta, GA
Los Angeles, CA
Plymouth, IN
Salem, OR
Dallas, TX

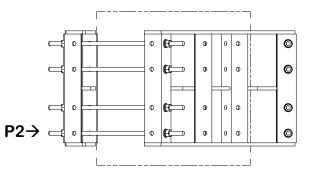
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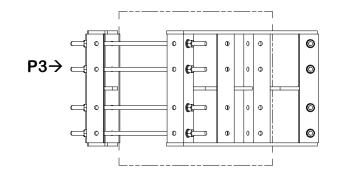
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			CEK	6/5/2017			RM3-HD
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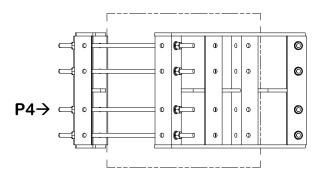
A ADDED INSTALLATION INFO CEK 10/20/2023 REV DESCRIPTION OF REVISIONS CPD BY DATE REVISION HISTORY

INSTALL ORDER

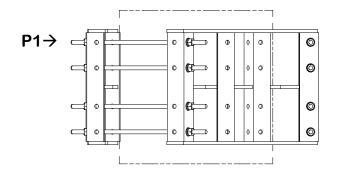


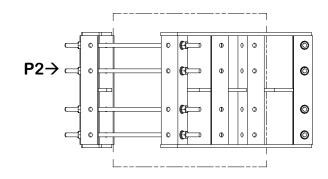


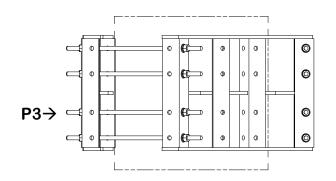


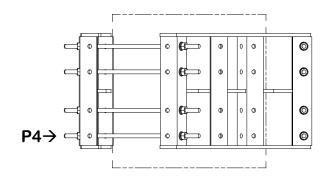


INITIAL TIGHTENING

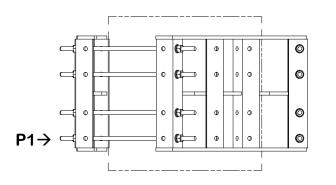


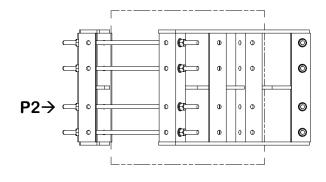


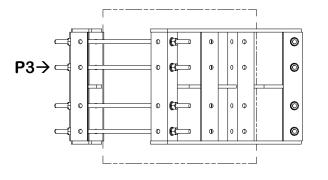




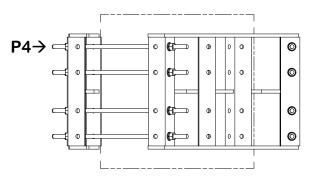
FINAL TIGHTENING







DESCRIPTION



TOLERANCE NOTES

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ALL OTHER ASSEMBLY (± 0.060")

PROPRIETARY NOTE:
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HEAVY DUTY TRI-BRACKET RING MOUNT 12" TO 45" DIAMETER POLE

CUSTOMER



Engineering Support Team: 1-888-753-7446

Atlanta, GA Los Angeles, CA Plymouth, IN Salem, OR

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BMC

6/27/2017

ADDED INSTALLATION INFO CEK 10/20/2023 REV **DESCRIPTION OF REVISIONS** CPD BY DATE **REVISION HISTORY**

81 VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

RM3-HD